## Radiator Grill Store

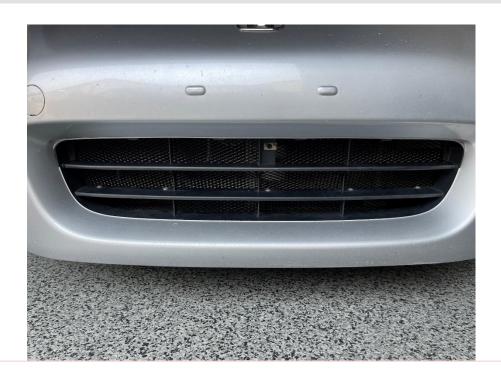
www.radiatorgrillstore.com Naperville, Il 6064



## 1999-2009 Honda S2000 (S2K) Front Radiator Grill Installation Procedure

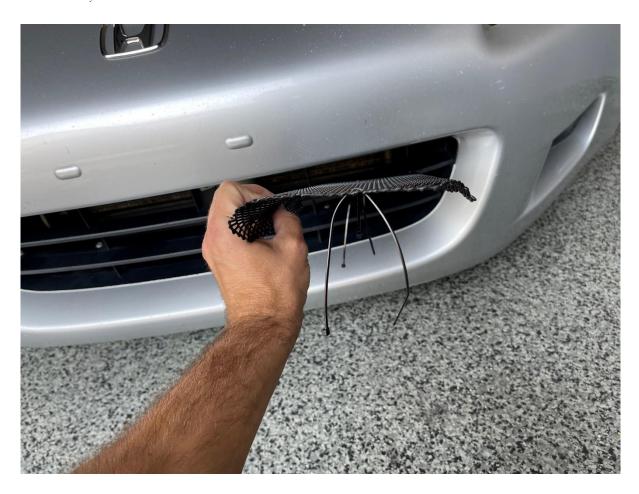


Note: it is best to protect your paint with painter's tape during the installation procedure. Though not necessary if care is taken.



## Procedure

- 1. The Honda S2k installation is relatively simple. You may want to protect your grille and bumper with painter's tape prior to installation as we will be slipping the grille through the top right opening in the bumper grille. You will need a set of gloves (as edges may be sharp) and a set of side cutters.
- 2. Insert the passenger side grille on the driver's side top opening. There is more room on the driver's side to insert the grille, then shift the grille over to the passenger side. The passenger side is the one with the cut out on the top left and the bends facing towards you. The grille will need to be worked into the bumper cavity.



Reach your arm into the cavity and help the grille into the cavity. You will need to angle the grille towards the bottom of the cavity. Be careful as it will catch here and there. It is ok if it is bent a little to get into the cavity, just remember to gently bend back prior to final installation.



3. Then slide the grille, with the notch on the top left and the bends facing you. Slide the grille into position. The notch is to accept the aluminum bumper support on the top left (also on the driver's side). The grille will catch at that point. Continue to work the grille into position until the outer edge is contacting the rubber to the left. The flat end of the grille will line up with the center rib of the grille.

4. Loosely connect the cable ties, we will tighten them later.



5. Ensure the flat end of the grille aligns with the center of the bumper grille center line. Then you can begin to snug the cable ties. Rotate the ends of the cable ties towards the face of the grille to hide the receiving ends. Then pull taught. You can then clip off the tails of the cable ties. The middle cable tie is there just for alignment. We will cut that one later and install a cable tie that ties both pieces together and also connects to the center bumper rib.



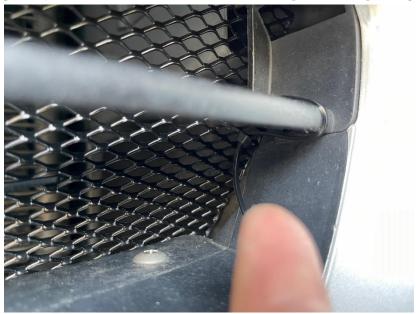


6. Now install the driver's side grille into the top opening of the bumper grille on the driver's side of the car.



Honda S2k Front Radiator Installation Procedure

7. Repeat the process as before, ensuring the grille is all the way to the right, contacting the rubber bumper ducting and ensuring the flat portion of the grille is aligned with the center rib (there may be minimal overlap). Loosely fit the cable tie, conduct final alignment (can use an allen key to help hold the grille in position) and then rotate the cable tie ends towards the grille face, snug and clip off the ends.



8. The final cable tie will connect the two grilles together and go around the center rib. Easiest way to do that is the bend the end of the cable tie twice to create a hook. Then push into one side and grab the end through the closest grille hole with some pliers or the side cutter. You are now finished! Enjoy your new look and protection!



